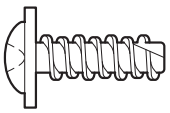
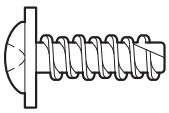
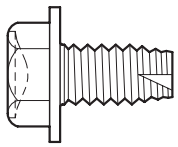
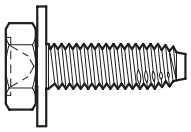
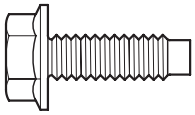
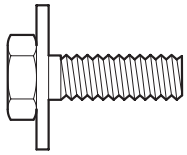
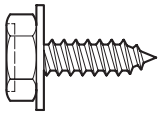
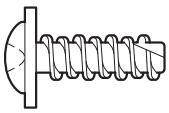
REMOVAL

HINT:
Use the same procedure for both the RH and LH sides.

1. **BOLTS, SCREWS AND NUTS TABLE**
   HINT:
   All bolts, screws and nuts relevant to installing and removing the instrument panel are shown, along with their alphabetic codes, in the table below.

mm(in.) (L=Length)

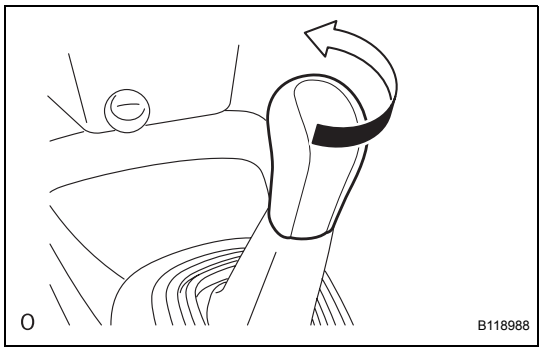
Code	Shape	Code	Shape	Code	Shape
<A>	 φ=5 (0.20) L=14 (0.55) 93568-15014	<B>	 φ=5 (0.20) L=14 (0.55) 93568-55014	<C>	 φ=8 (0.31) L=15 (0.59) 90105-08120
<D>	 φ=6 (0.24) L=20 (0.79) 90159-60610	<E>	 φ=6 (0.24) L=16 (0.63) 91533-80616	<F>	 φ=6 (0.24) L=16 (0.63) 91635-60616
<G>	 φ=5 (0.20) L=16 (0.63) 90159-50322	<H>	 φ=5 (0.20) L=16 (0.63) 93568-15016		

P B118995E01

2. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
   Wait for at least 90 seconds after disconnecting the cable to prevent the airbag from working.
3. **REMOVE INSTRUMENT PANEL FINISH PANEL END LH (See page ME-145)**
4. **REMOVE INSTRUMENT PANEL FINISH PANEL END RH (See page ME-145)**
5. **REMOVE INSTRUMENT CLUSTER FINISH PANEL (See page ME-145)**

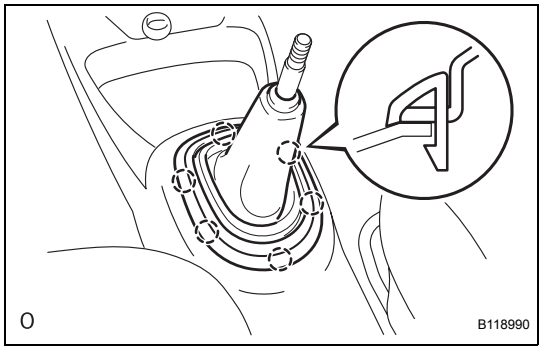
IP

6. REMOVE COMBINATION METER ASSEMBLY (See page ME-146)
7. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY CENTER (See page AC-250)
8. REMOVE RADIO TUNER OPENING COVER (w/o Radio Receiver) (See page AC-125)
9. REMOVE RADIO RECEIVER ASSEMBLY (See page AV-44)
10. REMOVE AIR CONDITIONER PANEL SUB-ASSEMBLY (See page AC-250)
11. DISCONNECT AIR MIX DAMPER CONTROL CABLE SUB-ASSEMBLY (See page AC-251)
12. DISCONNECT DEFROSTER DAMPER CONTROL CABLE SUB-ASSEMBLY (See page AC-251)
13. DISCONNECT AIR INLET DAMPER CONTROL CABLE SUB-ASSEMBLY (See page AC-251)
14. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH (See page IR-50)
15. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH (See page IR-50)
16. REMOVE FRONT PILLAR GARNISH RH (See page IR-58)
17. REMOVE FRONT PILLAR GARNISH LH (See page IR-59)
18. REMOVE NO. 1 SWITCH HOLE BASE (See page IP-20)
19. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY (See page IP-20)
20. REMOVE UPPER INSTRUMENT PANEL SUB-ASSEMBLY (See page IP-21)
21. REMOVE FRONT DOOR SCUFF PLATE RH (See page IR-49)
22. REMOVE FRONT DOOR SCUFF PLATE LH (See page IR-49)
23. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY RH (See page IR-50)
24. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY LH (See page IR-50)
25. REMOVE COWL SIDE TRIM BOARD RH (See page IR-50)
26. REMOVE COWL SIDE TRIM BOARD LH (See page IR-50)



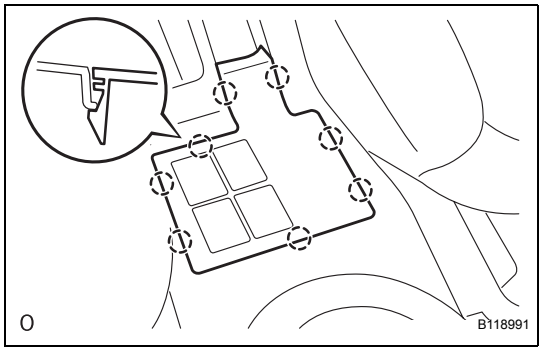
27. REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transaxle)

(a) Remove the shift lever knob.



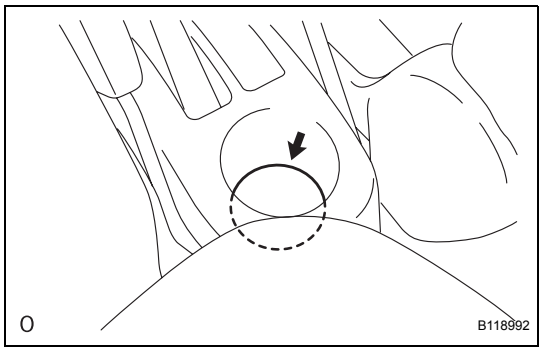
28. REMOVE SHIFTING HOLE COVER SUB-ASSEMBLY (for Manual Transaxle)

(a) Disengage the 6 claws and remove the shifting hole cover.



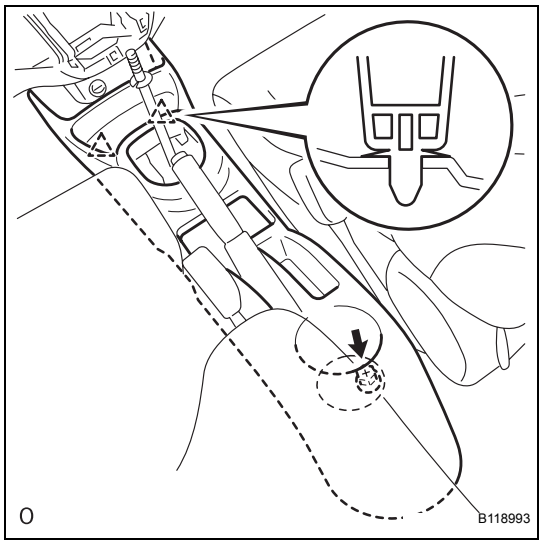
29. REMOVE CONSOLE BOX REAR COVER

(a) Disengage the 8 claws and remove the console box rear cover.



30. REMOVE CONSOLE BOX CARPET

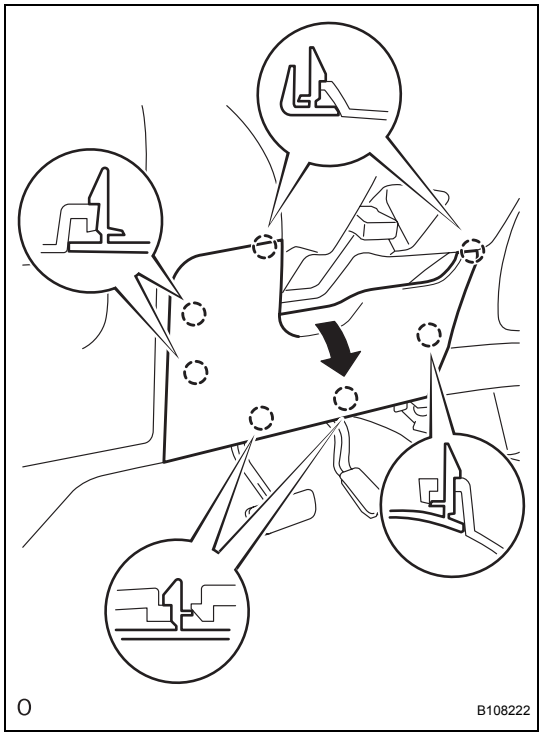
(a) Remove the console box carpet.



31. REMOVE CONSOLE BOX ASSEMBLY REAR

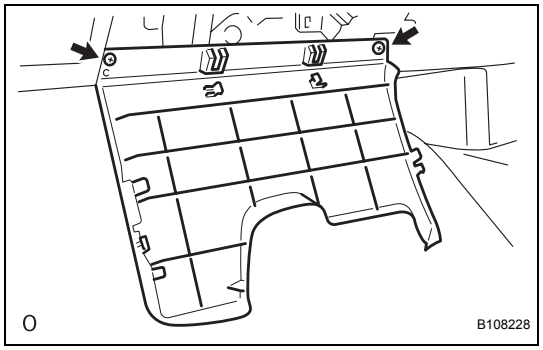
(a) Remove bolt <F>.

(b) Disengage the 2 clips and remove the console box rear.

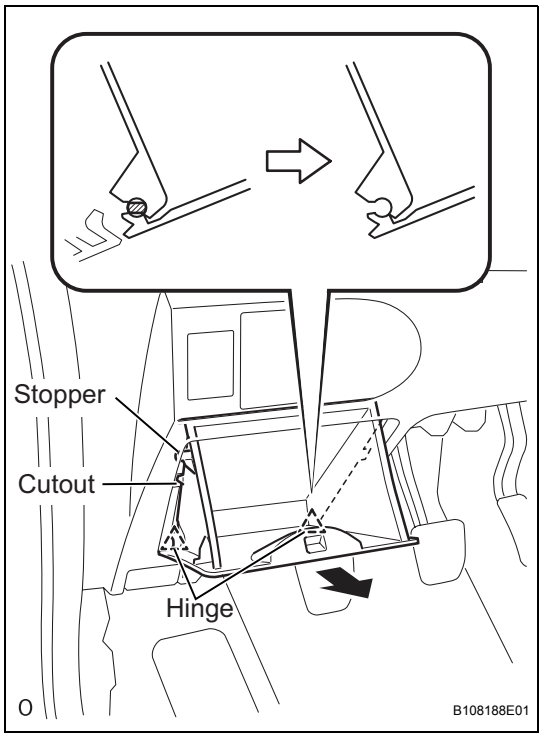


32. REMOVE INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY LOWER

(a) Disengage the 7 claws and open the instrument panel finish panel lower.



(b) Remove the 2 <A> screws and the instrument panel finish panel lower.

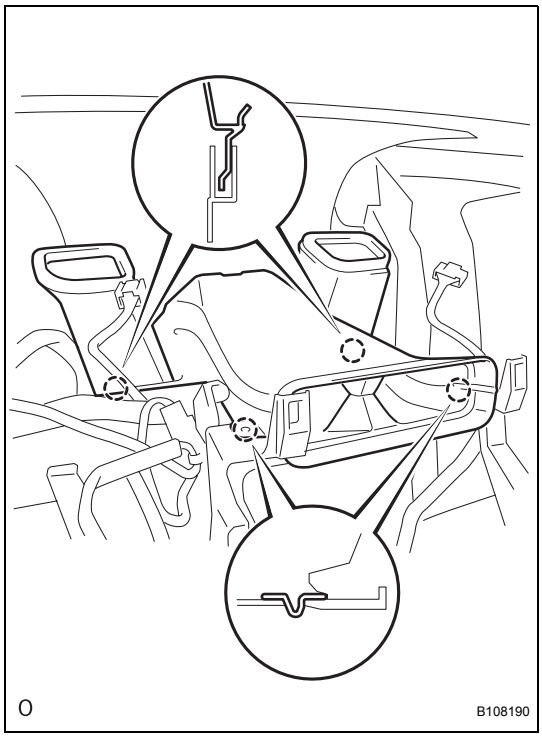


33. REMOVE INSTRUMENT PANEL BOX

(a) Open the instrument panel box.

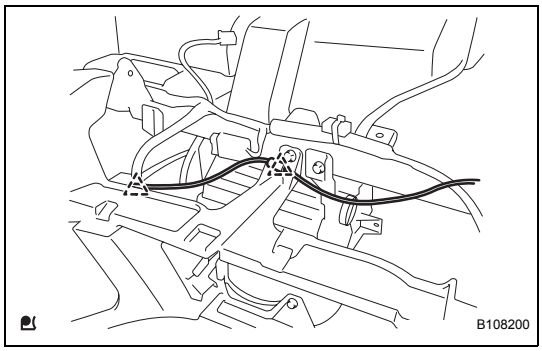
(b) Pull the hinge side of the instrument panel box out horizontally with the instrument panel open and disengage the 2 hinges.

(c) Remove the stopper of the instrument panel box from the cutout of the instrument panel lower and remove the instrument panel box.



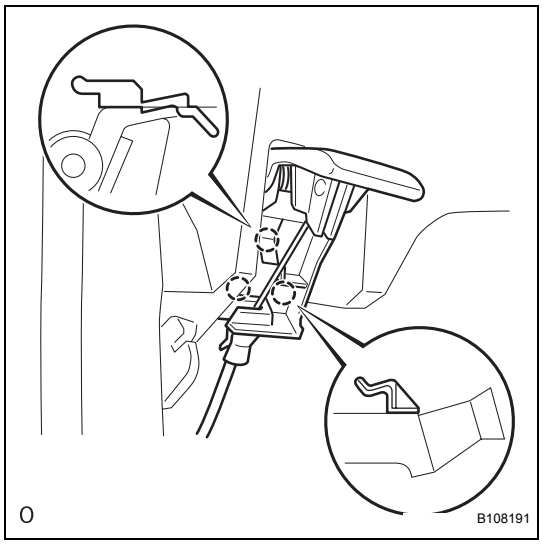
34. REMOVE NO. 6 HEATER TO REGISTER DUCT ASSEMBLY

(a) Disengage the 4 claws and remove the heater to register duct.



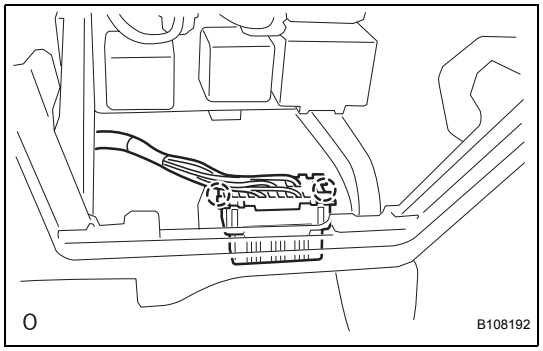
35. DISCONNECT ANTENNA CORD SUB-ASSEMBLY

(a) Disconnect the 2 antenna cord clamps.



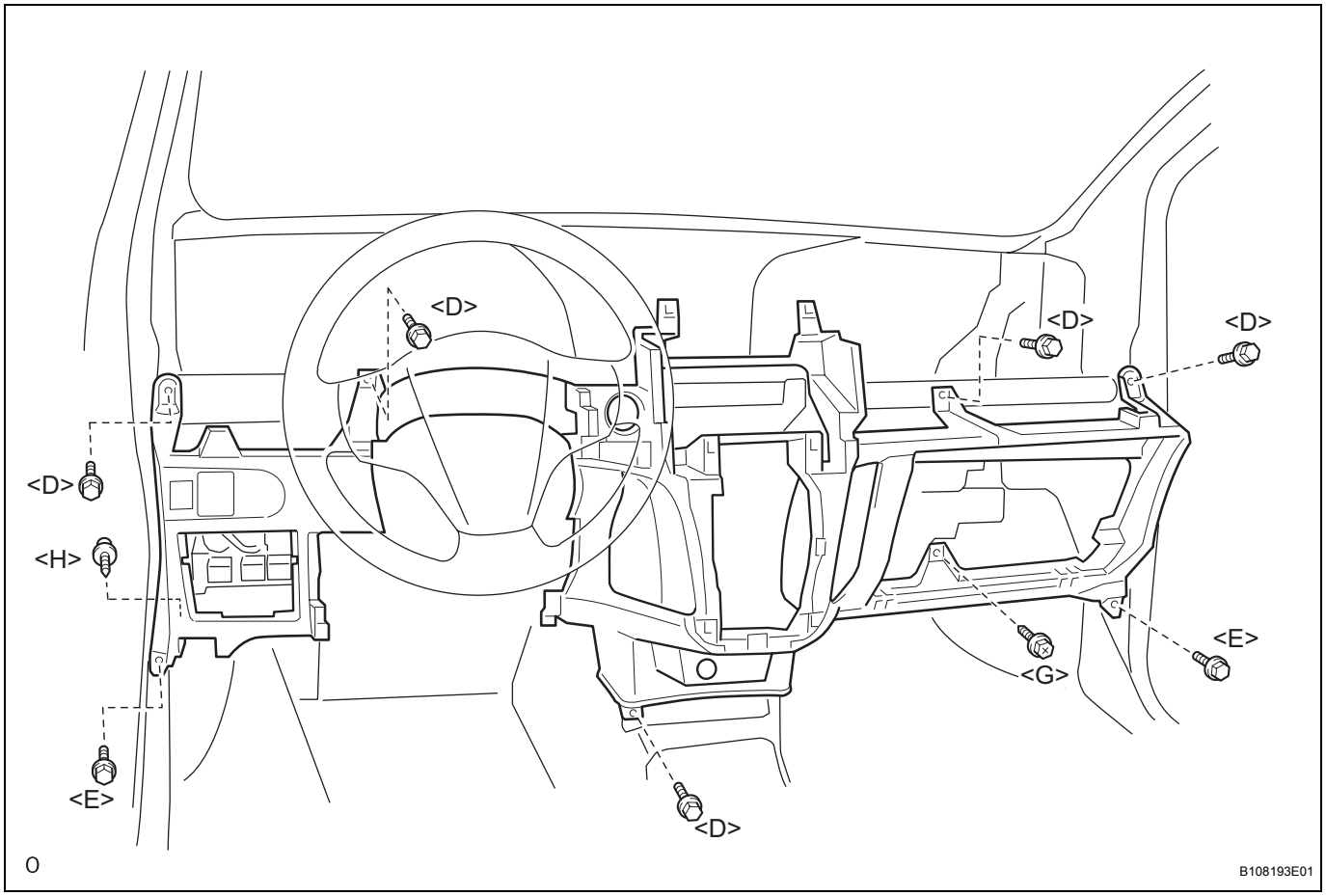
36. SEPARATE HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

(a) Disengage the 3 claws and separate the hood lock control lever.



37. REMOVE LOWER INSTRUMENT PANEL SUB-ASSEMBLY

(a) Disengage the 2 claws and disconnect the DLC3 connector.
(b) Disconnect the clamps and connectors.
(c) Remove the 5 <D> bolts, 2 <E> bolts, screw <G> and screw <H> and remove the lower instrument panel.



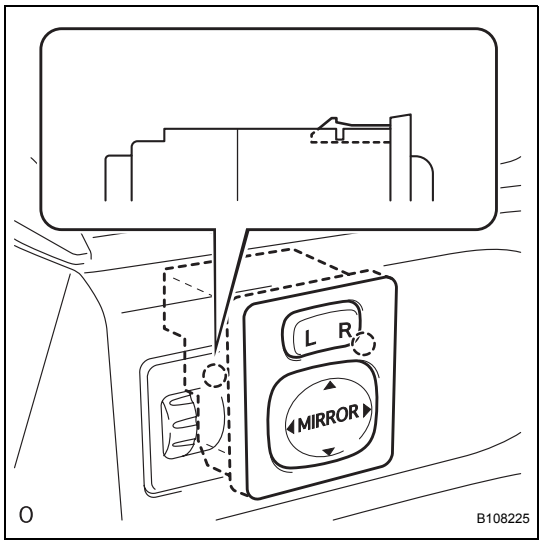
IP

38. REMOVE POWER OUTLET SOCKET ASSEMBLY (See page OT-9)

39. REMOVE POWER OUTLET SOCKET COVER (See page OT-10)

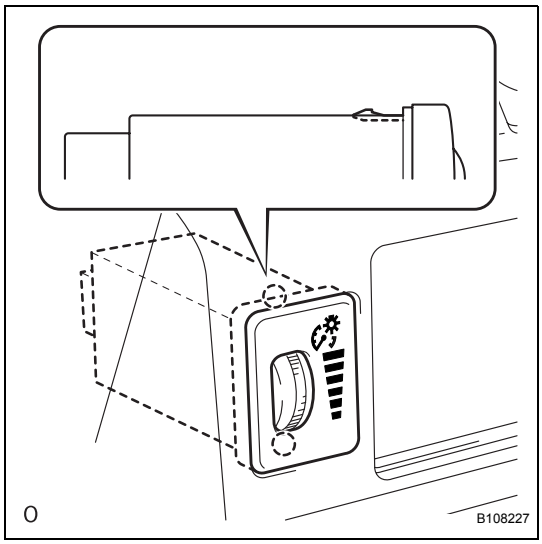
40. REMOVE OUTER MIRROR SWITCH ASSEMBLY

(a) Disengage the 2 claws and remove the outer mirror switch.



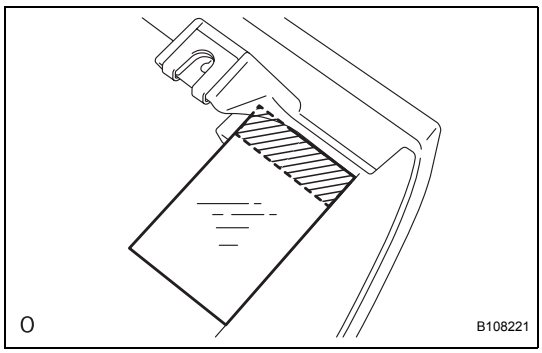
41. REMOVE LIGHT CONTROL RHEOSTAT

(a) Disengage the 2 claws and remove the light control rheostat.

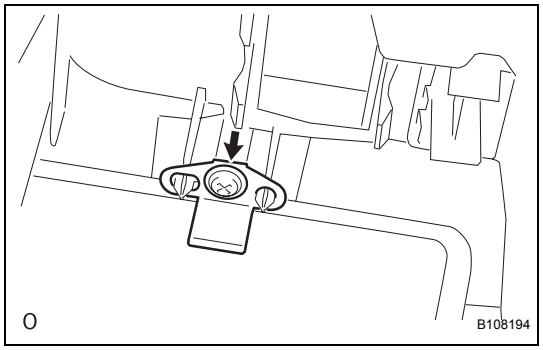


42. REMOVE FRONT PANEL SEAL

(a) Remove the front panel seal.

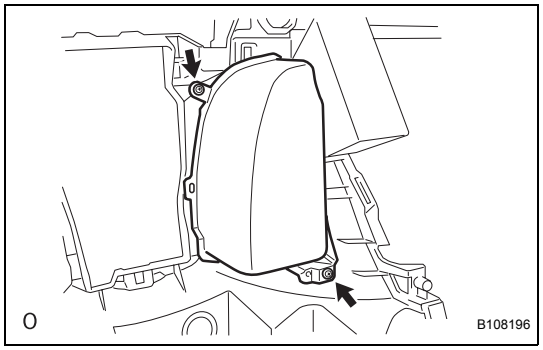


IP



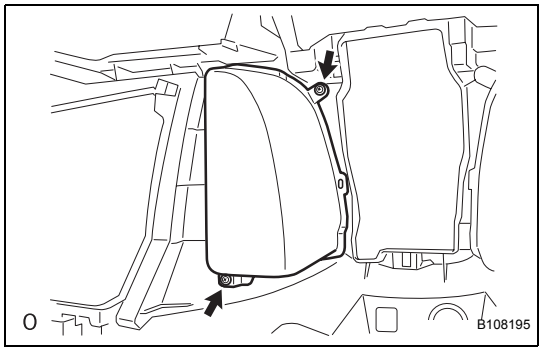
43. REMOVE INSTRUMENT PANEL BOX SPRING

(a) Remove screw <A> and the instrument panel box spring.



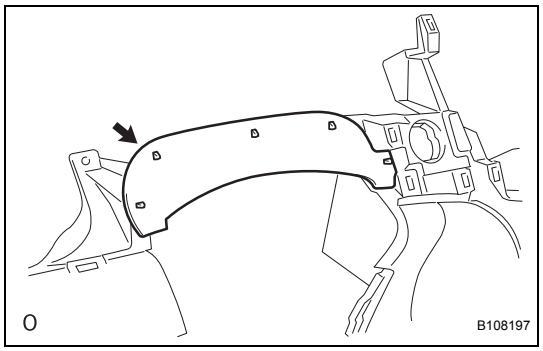
44. REMOVE NO. 1 INSTRUMENT PANEL BOX

(a) Remove the 2 <A> screws and the instrument panel box.



45. REMOVE NO. 2 INSTRUMENT PANEL BOX

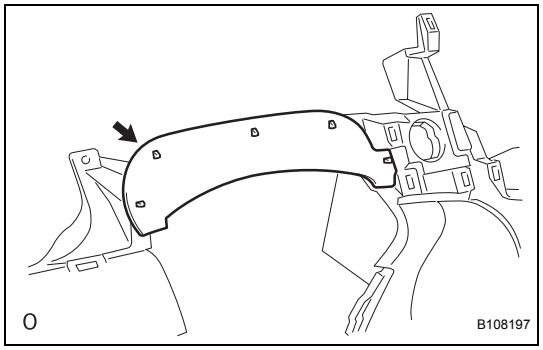
(a) Remove the 2 <A> screws and the instrument panel box.



46. REMOVE INSTRUMENT CLUSTER FINISH PANEL SEAL

(a) Disengage the 5 claws and remove the panel seal.

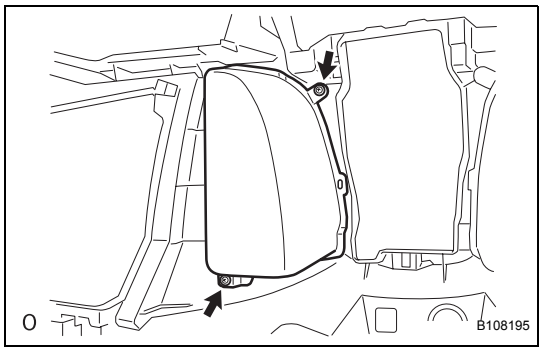
INSTALLATION



1. INSTALL INSTRUMENT CLUSTER FINISH PANEL SEAL

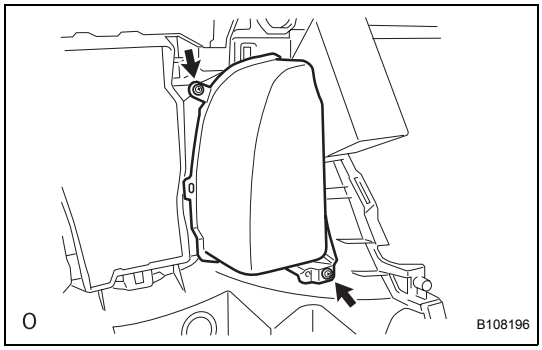
(a) Engage the 5 claws and install the panel seal.

IP



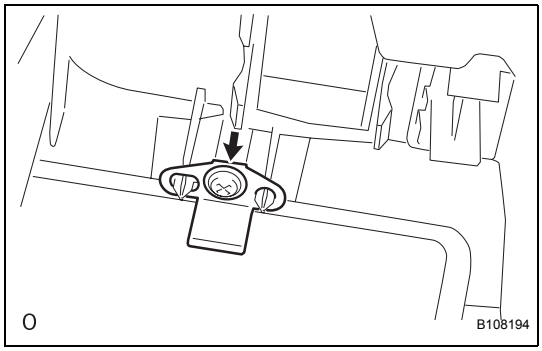
2. INSTALL NO. 2 INSTRUMENT PANEL BOX

(a) Install the instrument panel box with the 2 <A> screws.



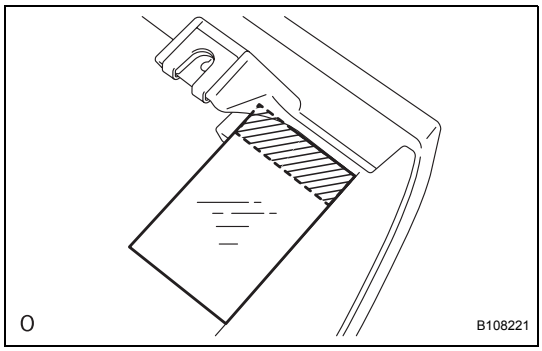
3. INSTALL NO. 1 INSTRUMENT PANEL BOX

(a) Install the instrument panel box with the 2 <A> screws.



4. INSTALL INSTRUMENT PANEL BOX SPRING

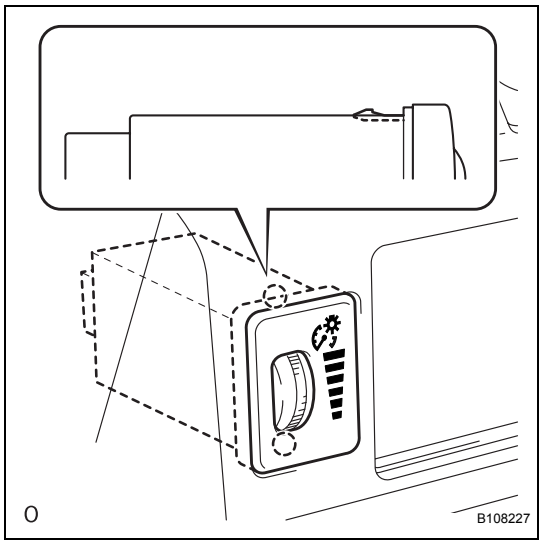
(a) Install the instrument panel box spring with screw <A>.



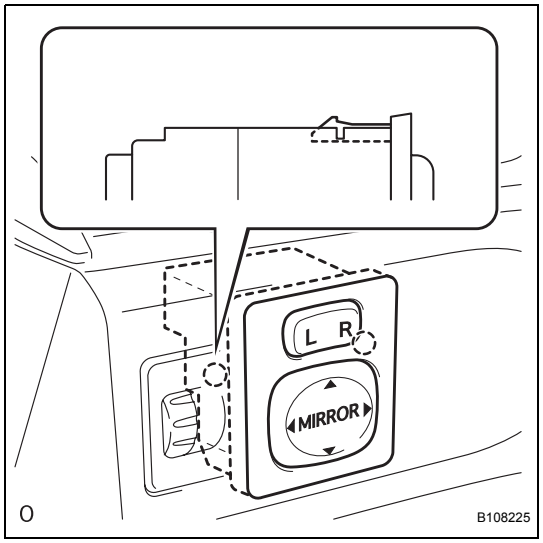
5. INSTALL FRONT PANEL SEAL

(a) Install the front panel seal.

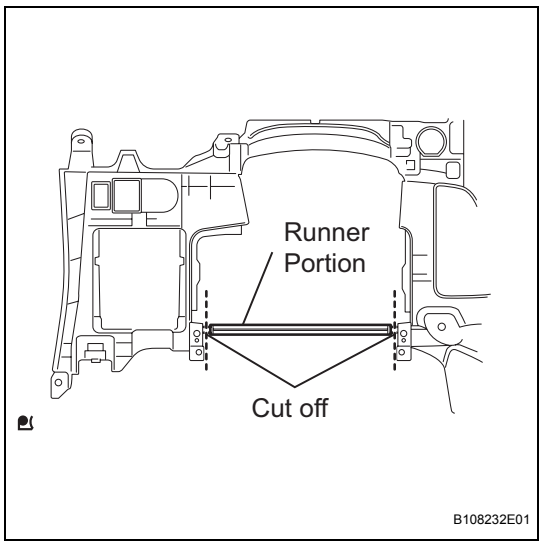
IP



6. **INSTALL LIGHT CONTROL RHEOSTAT**
   (a) Engage the 2 claws and install the light control rheostat.



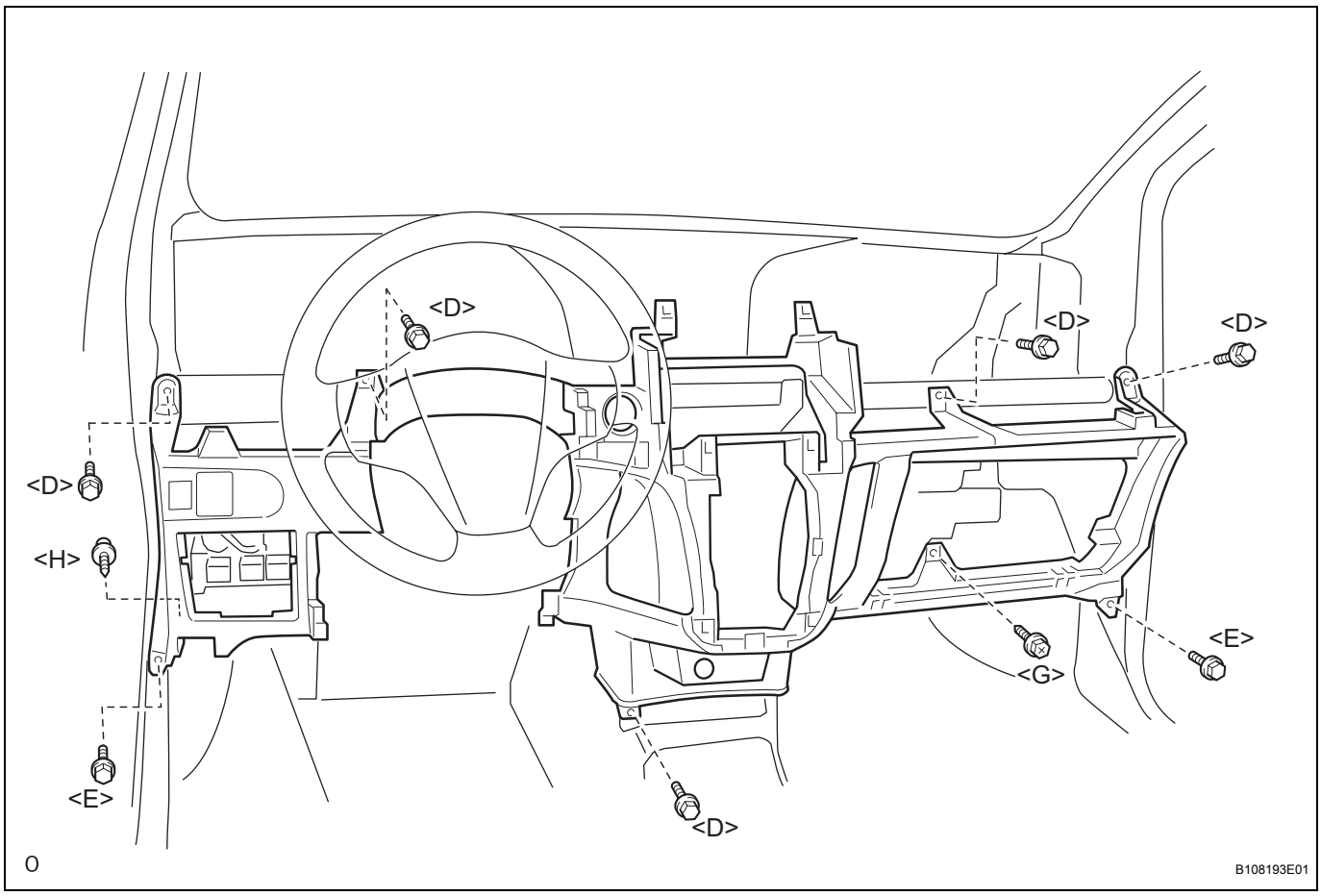
7. **INSTALL OUTER MIRROR SWITCH ASSEMBLY**
   (a) Engage the 2 claws and install the outer mirror switch.
8. **INSTALL POWER OUTLET SOCKET COVER (See page OT-10)**
9. **INSTALL POWER OUTLET SOCKET ASSEMBLY (See page OT-10)**



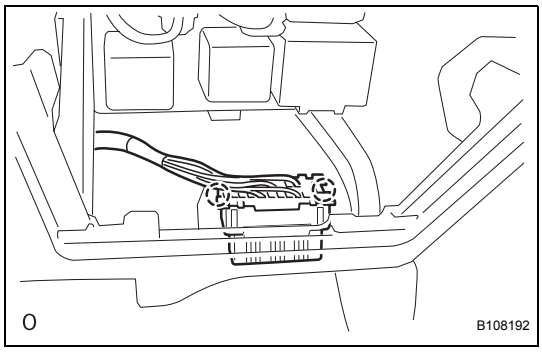
10. **INSTALL LOWER INSTRUMENT PANEL SUB-ASSEMBLY**
    (a) Using a nipper, cut off both ends of the runner portion shown in the illustration (When installing a new one).
    (b) Apply butyl tape to install a new instrument panel pad lower onto the instrument panel lower (When installing a new one).
    Adhesive:
    Part No. 08850-00065, Butyl Tape Set or the equivalent
    (c) Install the lower instrument panel with the 5 <D> bolts, 2 <E> bolts, screw <G> and screw <H>.
    NOTICE:
    Do not excessively tighten the <D> bolts, otherwise, it may damage the area not being tightened.

IP

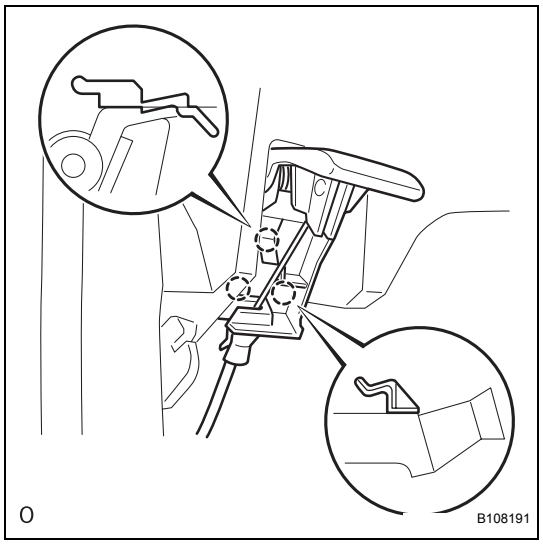
(d) Connect the clamps and connectors.



(e) Engage the 2 claws to connect the DLC3 connector.

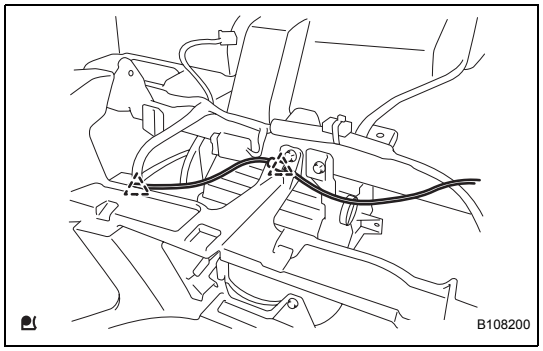


IP



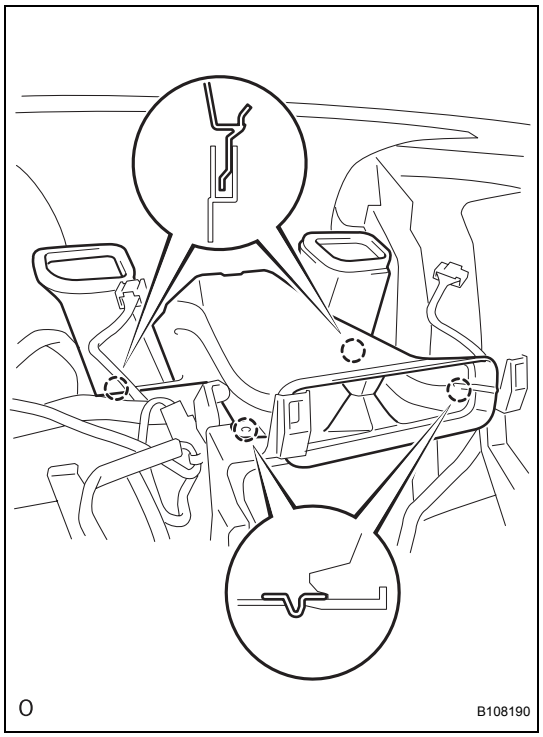
11. CONNECT HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

(a) Engage the 3 claws to connect the control lever.



12. CONNECT ANTENNA CORD SUB-ASSEMBLY

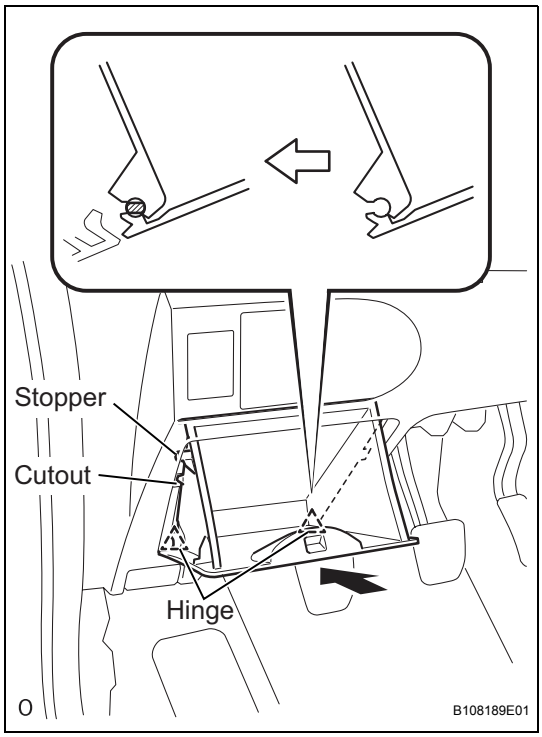
(a) Connect the 2 antenna cord clamps.



13. INSTALL NO. 6 HEATER TO REGISTER DUCT ASSEMBLY

(a) Engage the 4 claws and install the heater to register duct.

IP

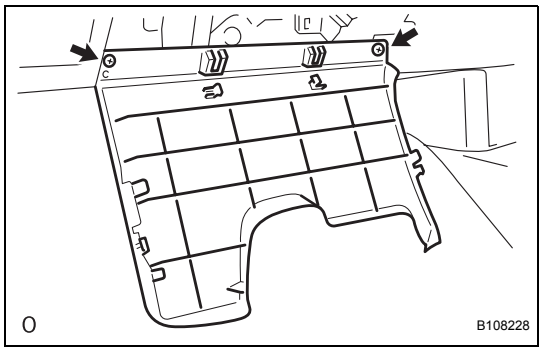


14. INSTALL INSTRUMENT PANEL BOX

(a) Insert the stopper of the instrument panel box from the cutout of the instrument panel lower.

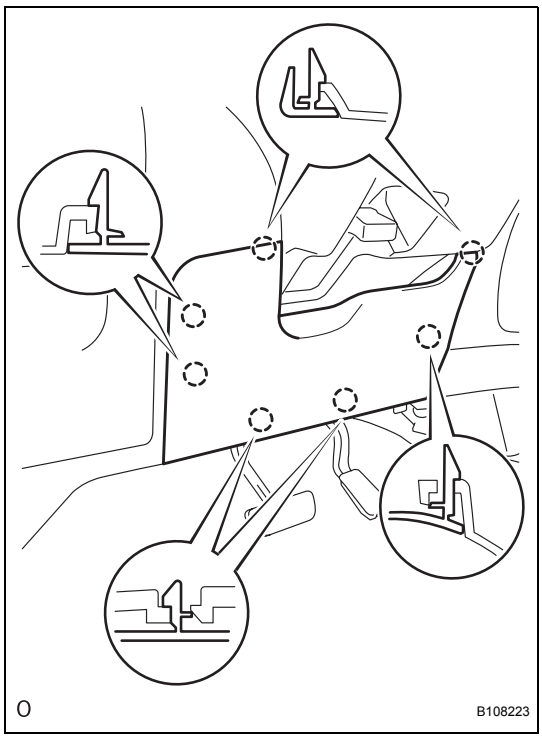
(b) Engage the hinges with the instrument panel open.

(c) Close the instrument panel box.



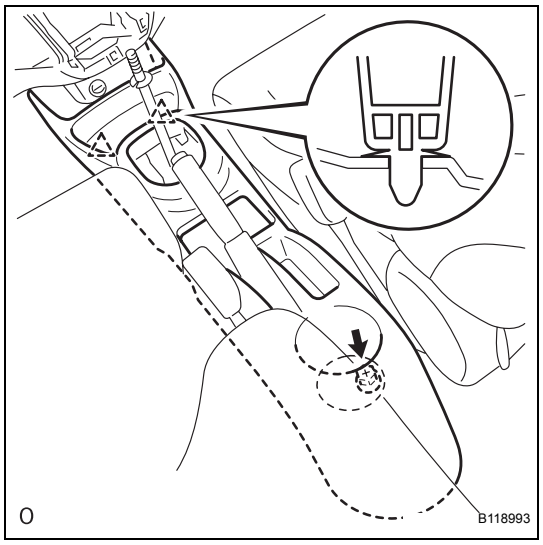
15. INSTALL INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY LOWER

(a) Install the 2 <A> screws.



(b) Engage the 7 claws and install the instrument panel finish panel lower.

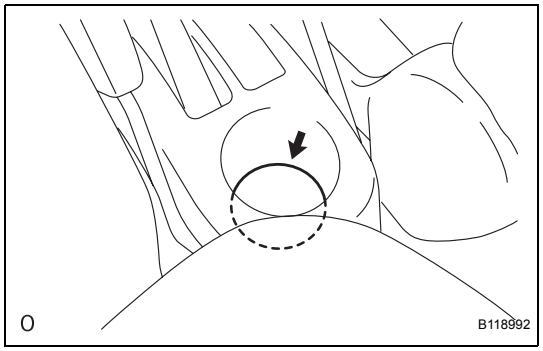
IP



16. INSTALL CONSOLE BOX ASSEMBLY REAR

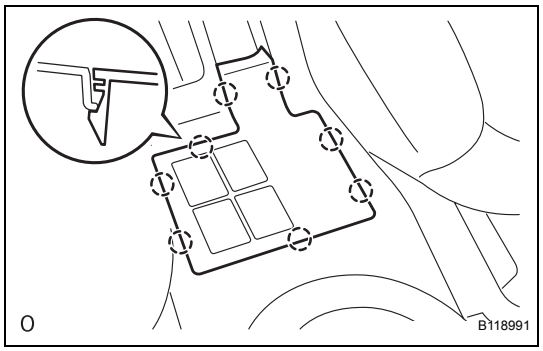
(a) Engage the 2 clips and install the console box rear.

(b) Install bolt <F>.



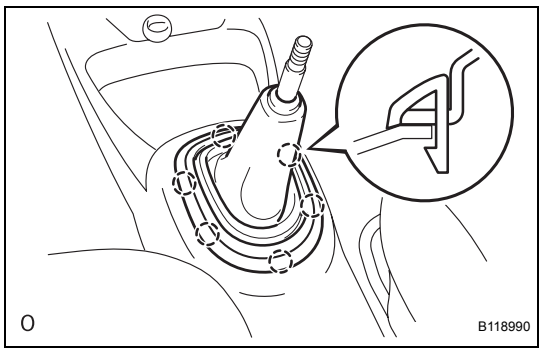
17. INSTALL CONSOLE BOX CARPET

(a) Install the console box carpet.



18. INSTALL CONSOLE BOX REAR COVER

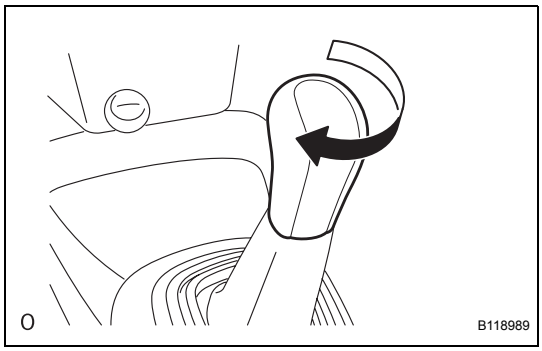
(a) Engage the 8 claws and install the console box rear cover.



19. INSTALL SHIFTING HOLE COVER SUB-ASSEMBLY (for Manual Transaxle)

(a) Engage the 6 claws and install the shifting hole cover.

IP



20. **INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transaxle)**
    (a) Install the shift lever knob.
21. **INSTALL COWL SIDE TRIM BOARD RH (See page IR-81)**
22. **INSTALL COWL SIDE TRIM BOARD LH (See page IR-81)**
23. **INSTALL INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY LH (See page IR-82)**
24. **INSTALL INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY RH (See page IR-81)**
25. **INSTALL FRONT DOOR SCUFF PLATE RH (See page IR-82)**
26. **INSTALL FRONT DOOR SCUFF PLATE LH (See page IR-82)**
27. **INSTALL UPPER INSTRUMENT PANEL SUB-ASSEMBLY (See page IP-29)**
28. **INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY (See page IP-32)**
29. **INSTALL NO. 1 SWITCH HOLE BASE (See page IP-32)**
30. **INSTALL FRONT PILLAR GARNISH RH (See page IR-71)**
31. **INSTALL FRONT PILLAR GARNISH LH (See page IR-72)**
32. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH (See page IR-81)**
33. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH (See page IR-81)**
34. **CONNECT AIR INLET DAMPER CONTROL CABLE SUB-ASSEMBLY (See page AC-257)**
35. **CONNECT DEFROSTER DAMPER CONTROL CABLE SUB-ASSEMBLY (See page AC-257)**
36. **CONNECT AIR MIX DAMPER CONTROL CABLE SUB-ASSEMBLY (See page AC-257)**
37. **INSTALL AIR CONDITIONER PANEL SUB-ASSEMBLY (See page AC-257)**
38. **INSTALL RADIO TUNER OPENING COVER (w/o Radio Receiver) (See page AC-150)**
39. **INSTALL RADIO RECEIVER ASSEMBLY (See page AV-46)**
40. **INSTALL INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY CENTER (See page AC-258)**
41. **INSTALL COMBINATION METER ASSEMBLY (See page ME-148)**

42. **INSTALL INSTRUMENT CLUSTER FINISH PANEL (See page ME-148)**

43. **INSTALL INSTRUMENT PANEL FINISH PANEL END RH (See page ME-149)**

44. **INSTALL INSTRUMENT PANEL FINISH PANEL END LH (See page ME-149)**

45. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

46. **CHECK SRS WARNING LIGHT**
RS-31